

Date: Thursday, 9/18/2008 1:16:04 PM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: NEOPRENE 0.125" THICK		
<b>Job Number</b>	: 42122					
<b>Estimate Number</b>	: 10094					
<b>P.O. Number</b>	:			<b>Part Number</b>	: D3195	
<b>This Issue</b>	: 9/18/2008		<b>S.O. No.</b>	: D3195 REV. A		
<b>Prsh Rev.</b>	: NC			<b>Project Number</b>	: N/A	
<b>First Issue</b>	: / /		<b>Type</b>	: PURCHASED PARTS		
<b>Previous Run</b>	:			<b>Drawing Revision</b>	: A	
<b>Written By</b>	:			<b>Material</b>	:	
<b>Checked &amp; Approved By</b>	:			<b>Due Date</b>	: 9/30/2008	
<b>Comment</b>	: Est. A 03.10.17 New issue KJ/RF			<b>Qty:</b>	120	<b>Um:</b> Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>7195</u>	c 08/09/18
		Material: 60 Durometer Neoprene 1/8" thick	
		Possible Supplier: Accurate Rubber, roll 12" x 50' length	
		Material release note required	120 SF
2.0	D3195P	Neoprene 1/8" thick	
		Comment: Qty.: 1.0000 sf(s)/Unit Total: 120.0000 sf(s) BLACK NEOPRENE FOAM 0.125	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	 <u>L 8/26</u> <u>120</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect dimensions 12" x 1/8" thick	 <u>S 8/29</u> <u>120</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	 <u>C 08/29 0</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 9/18/2008 1:16:04 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE 0.125" THICK

Job Number: 42122

Part Number: D3195

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/03 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

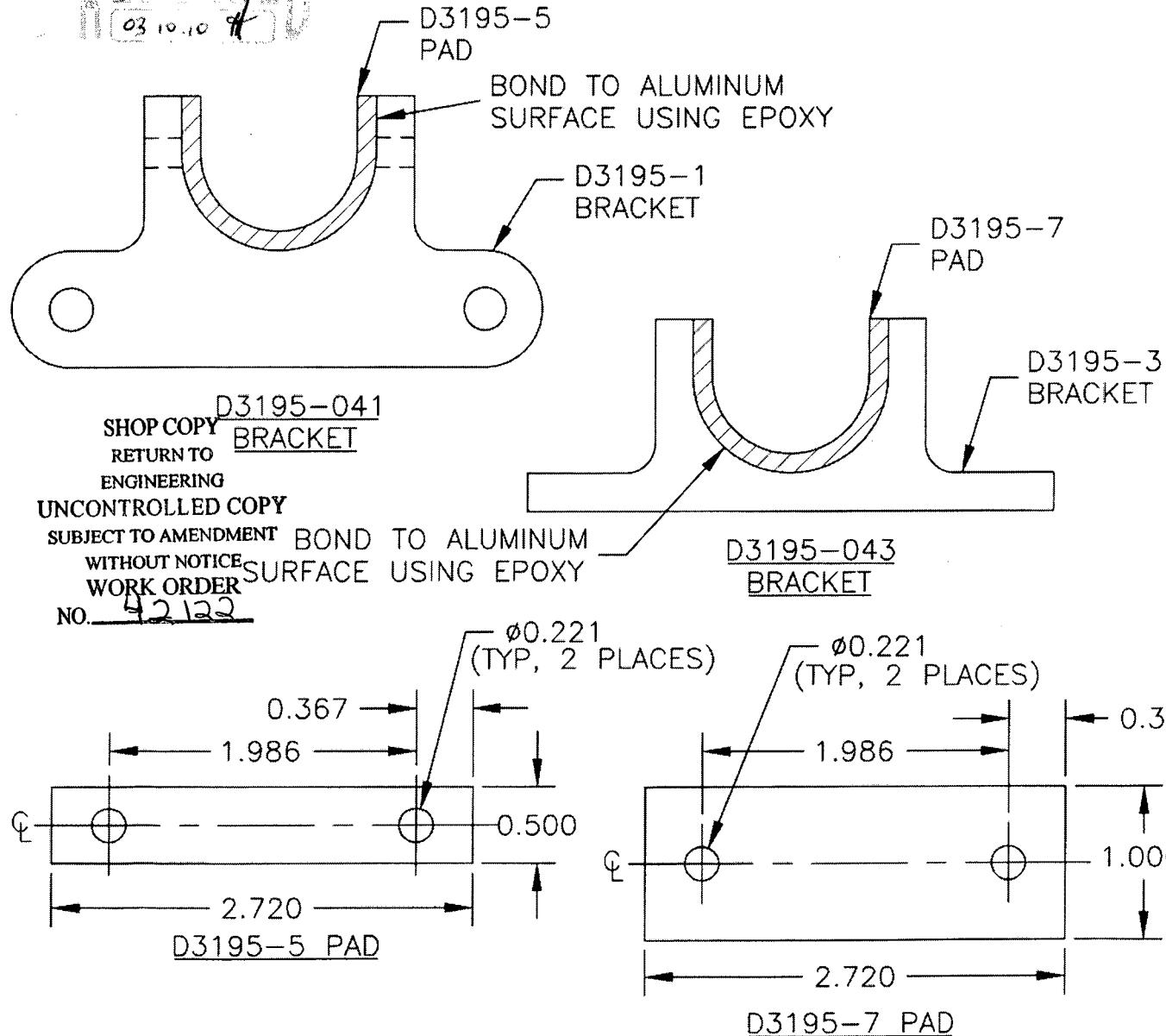
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3195 REV. A SHEET 1 OF 3
DATE		TITLE
03.06.23		BRACKET
A	03.06.23	SCALE 1:1
		NEW ISSUE

RELEASER  
03 10.10 HD3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK  
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES



*Engineered Rubber & Polyurethane Products Inc.*

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Richmond, B.C.  
Canada V7A 4E9

# **PACKING SLIP**

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PST# OOP

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Canada

T  
O

S DART AEROSPACE LTD  
H 1270 ABERDEEN STREET  
I HAWKESBURY, ON K6A 1K7  
P Canada

10

DATE	SHIP VIA			TERMS		
09/22/08	PURO#7684382			ACR GROUP INC.	NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON		
#000007195		09/18/08		00130102 KRIS		
QUANTITY ORDERED	ITEM NUMBER SHIPPED	B.O.	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
100	120	-	NEOD60-02 NEO 60-1/8" DOM RS:4'X50' LBS/SQFT:0.97 SUPPLY ONE PC 4' X 30 FT LONG.	SF		
 <b>SUBTOTAL</b> <b>GST</b>						
<b>FREIGHT:</b> Collect <b>TOTAL AMOUNT</b>						

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Richmond, B.C.  
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Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 09/22/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00007195

ACR W.O. # : 130102 Item # : NEO60- 02

Item Description: NEO 60- 1/8" Thick

ACR Compound : NEO 60

Date Shipped: 09/22/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Jose Salas**

(ACR GROUP INC. REPRESENTATIVE )